(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 12 April 2001 (12.04.2001)

PCT

(10) International Publication Number WO 01/26413 A2

(51) International Patent Classification7:

101

- (21) International Application Number: PCT/US00/27522
- (22) International Filing Date: 6 October 2000 (06.10.2000)
- (25) Filing Language:

English

H04R

(26) Publication Language:

English

(30) Priority Data:

60/158,572 60/180,547 7 October 1999 (07.10.1999) US 7 February 2000 (07.02.2000) US

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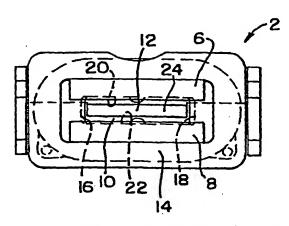
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- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

 Without international search report and to be republished upon receipt of that report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: TRANSDUCER WITH RESISTANCE TO SHOCK



(57) Abstract: A transducer comprising a pair of spaced magnets at least partially forming a tunnel having a central axis. A coil having a first and a second side wall and an upper and a lower wall at east partially forms the tunnel. A reed having a central portion extends through the tunnel. The reed has a stationary end, a deflection end, and a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets.



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TRANSDUCER WITH RESISTANCE TO SHOCK

DESCRIPTION

Related Applications

This application claims priority to U.S. Provisional Patent Application entitled "Transducer With Resistance To Lateral Shock," Serial No. 60/158572, filed October 7, 1999 and U.S. Provisional Patent Application entitled "Transducer With Resistance To Shock," Serial No. 60/180547, filed February 7, 2000. Both applications and U.S. Patent No. 5,647,013, entitled "Electrostatic Transducer," issued July 8, 1997, are incorporated herein.

Technical Field

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This invention relates to a transducer, suitable for use within hearing aids, for reducing shock.

Background of the Invention

It is known that transducers include a coil with a first air gap or tunnel, magnetic members, such as spaced apart permanent magnets, having a second air gap or tunnel, and a reed armature. The first and second air gaps are generally aligned, with the armature reed extending through the first and second air gaps.

The arrangement is such that when the moving part of the reed shifts in one direction or another away from a centralized position between the two poles, the magnetic flux is caused to flow in one direction or the other along the reed and hence through the coil. The reed is attached to a diaphragm and in this way the vibrations of the diaphragm caused by received sound are converted into corresponding currents in the coil or vice versa. If the transducer experiences a shock e.g., from being dropped, the reed can be easily damaged due to over deflection or unwanted deflection in the horizontal and/or vertical directions. In addition, the tip portion of the reed may strike the magnet with considerable force

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on the upper or lower side walls of the tunnel formed within the coil. Reference can be made to U.S. Patent No. 5,647,013 for one such arrangement.

To reduce and prevent unwanted deflection of the armature's reed, the tunnel of the transducer can be tapered (inwardly or outwardly) from the fixed or stationary end of the armature toward the deflection end of the reed. In addition, a contact point can extend into the tunnel to reduce or prevent unwanted horizontal deflection of the armature reed. These previous techniques still require the reed to contact the surface of the tunnel and this contact can cause damage to the reed.

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This invention is designed to prevent these and other problems. Summary of the Invention

According to a first embodiment of the present invention, a transducer resistant to shock comprises a stack having a pair of spaced magnets at least partially forming a tunnel. The tunnel has a central axis and the magnets have an upper and a lower tunnel wall. A coil at least partially forms the tunnel. The coil has a first and a second side wall and an upper and lower wall. Extending through the tunnel is a reed having a central portion, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets. The reed is mounted for deflection towards or away from the magnets. A shock protective means is responsive to a shock impulse to the transducer where upon the protective means engages the reed. Preferably, the shock protective means comprises a ring fixedly attached between the coil and the stack. At least one bumper is attached to the ring in close proximity to the reed wherein the at least one bumper is responsive to an impulse shock to the transducer and the bumper acts to contact the reed.

Another embodiment of the present invention is directed to a transducer comprising a pair of spaced magnets at least partially forming a tunnel. The tunnel has a central axis. A coil having a first and a second side wall and an upper and

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lower wall at least partially forms the tunnel. A reed having a stationary end, a deflection end, and a central portion, extends through the tunnel. A tip portion of the reed lies at least partially between the magnets. The reed is mounted for deflection towards or away from the respective magnets. The coil has a first end toward the stationary end of the reed and a second end toward the magnets, wherein at least one side wall of the coil is tapered (inwardly or outwardly) from the central axis from the first end of the coil to the second end of the coil.

Other advantages and aspects of the present invention will become apparent upon reading the following description of the drawings and detailed description of the invention.

Brief Description of the Drawings

FIGURE 1 is front view of the present invention;

FIGURE 2 is a rotated top view of the present invention shown in FIGURE 1;

FIGURE 3 is an enlarged view of FIGURE 1;

FIGURE 4 is an enlarged view of FIGURE 2;

FIGURE 5 is a cut-away side view of the present invention;

FIGURE 6 is a front view of a coil winding bobbin for the present invention;

FIGURE 7 is a rear view of the coil winding bobbin shown in FIGURE 6;

FIGURE 8 is a cross section view of the coil winding bobbin shown in FIGURE 7 along the line 8-8;

FIGURE 9 is a cross section view of the coil winding bobbin shown in FIGURE 7 along the line 9-9;

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FIGURE 10 is a side cut-away view of a portion of the present invention;

FIGURE 11 is a view of one embodiment of a magnet of the present invention;

FIGURE 12 is a partial side cut-away view of an alternative embodiment of the present invention;

FIGURE 13 is a partial side cut-away view of an alternative embodiment of the present invention;

FIGURE 14 is a partial side cut-away view of an alternative embodiment of the present invention;

FIGURE 15 is partial view of a magnet of an alternative embodiment of the present invention;

FIGURE 16 is partial view of a magnet of an alternative embodiment of the present invention;

FIGURE 17 is a front view of an alternative embodiment of the present invention;

FIGURE 18 is a front view of an alternative embodiment of the present invention;

FIGURE 19 is a front view of an alternative embodiment of the present invention;

FIGURE 20 is a front view of an alternative embodiment of the present invention;

FIGURE 21 is a side view of an alternative embodiment of the present invention;

FIGURE 22 is a side view of an alternative embodiment of the present invention; and,

FIGURE 23 is a front view of an alternative embodiment of the present invention.

Detailed Description

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While this invention is susceptible of embodiment in many different forms, there is shown in the drawings and will herein be described in detail preferred embodiments of the invention with the understanding that the present disclosure is to be considered as an exemplification of the principles of the invention and is not intended to limit the broad aspect of the invention to the embodiments illustrated.

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Figure 1 is a front view of a transducer 2 with its housing 4 (see Figures 17 and 18) removed. Figure 2 is a top/rotated view of the transducer of Figure 1. Figure 3 is an enlarged view of Figure 1, and Figure 4 is an enlarged view of Figure 2. Figure 5 is a cut-away side view of the transducer of Figure 1.

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The transducer 2 of these figures has a pair of spaced magnets 6, 8 at least partially forming a tunnel 10. The tunnel having a central axis 12. The transducer 2 further has a coil 14 at least partially forming the tunnel 10. The coil has a first and a second side wall 16, 18 and an upper and lower wall 20, 22. The transducer 2 further has a reed 24 having a central portion 26 which extends through the tunnel 10, a stationary end 28, and a deflection end 30. The reed 24 has a tip portion 30 which lies at least partially between the magnets 6,8. The reed 24 is mounted for deflection towards and/or away from the respective magnets 6, 8.

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The coil 14 has a first end 32 toward the stationary end 28 of the reed 24 and a second end 34 toward the magnets 6,8. The side walls 16, 18 of the coil 14 are tapered inwardly toward the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal

deflection of the reed 24. Alternatively, the side walls 16, 18 of the coil 14 can be tapered outwardly away from the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Alternatively, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered outwardly away from the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Likewise, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered inwardly toward the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. For the above alternatives or other alternatives, having a coil wall, or any part or stretch thereof, that is tapered, the coil wall can further have a separate raised portion toward the central axis 12, in relation to the adjacent portion of the wall thereof.

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Some of the Figures depict dimensions which can be used for the present invention. Other dimensions can be used as well. For the embodiments in Figures 1 through 5, one set of dimensions are as follows: the nominal lateral reed clearance is 0.0625 in. (nominal tunnel width) - 0.0595 in. (nominal reed width) = 0.003 in. (0.0015 in. per side). Coil tunnel taper is 0.0045 in. over 0.093 in. length, or about 2.8°. The nominal reed to rib (top or bottom of the coil) is 0.0111 in. (nominal rib gap) - 0.008 in. (nominal reed thickness) = 0.0031 in. (0.0015 in. top / bottom).

Figure 6 is a front view of a further coil winding bobbin for a transducer 2 of the present invention. Figure 7 is a back view of the coil winding bobbin of Figure 8 is a side view of the coil winding bobbin of Figure 6. Figure 9 is a top view of the coil winding bobbin of Figure 6. These figures show one tapering that can be implemented within the coil winding for the present invention.

Figure 10 is a side cut-away view of a portion of the transducer of the present invention. The transducer 2 therein has a pair of spaced magnets 6, 8. The magnets, 6,8 have upper and lower tunnel walls 40, 42. The magnets have a second end 44 toward the deflection end of the reed, and a first end 46 toward the coil 14. The upper and the lower tunnel walls 40, 42, or at least a part or stretch thereof, of the magnets 6,8, are tapered outwardly from the central axis 12, in a direction from the first end 46 of the magnets to the second end 44 of the magnets. This creates a possible contact point(s) 50 for the reed 24, depending on the angle of tapering. Preferably, with the proper angle of tapering, the reed 24 will not only contact at the contact point(s) 50, the reed 24 will contact along a significant or even the entire length of the magnets 6,8. In another embodiment, the tapering can take place in the opposite direction.

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Figure 10 further shows that the transducer 2 has a first and second (upper and lower) yoke portions 60, 62, which can comprise a stack, as is known in the art. Figure 11 is a magnet 6,8 indicating one set of measurements for one or both of the magnets 6,8 in view of Figure 10. Figure 12 shows an alternative to the transducer of Figure 10. This embodiment has a shim 70 between the first yoke portion 60 and the magnet 6. The shim 70 causes at least one of the upper and the lower tunnel walls 40, 42, or a part of a stretch thereof, of the magnets 6,8, to be tapered outwardly from the central axis 12, in a direction from the first end of the magnets to the second end of the magnets. The shim 70 could be placed in the opposite direction, between the magnet 6 and respective yoke portion 60, to reverse the tapering.

Figure 13 shows a further embodiment of the transducer of Figure 10, the main difference being that the tapering is caused by the yoke portion being tapered instead of the magnets being tapered. It should be understood that both the yoke portion and the magnet could be tapered to achieve the same tapering effect.

Figures 14, 15, and 16 show further embodiments of the transducer 2 of present invention. The upper and lower tunnel walls 40, 42 of the magnets 6,8 have a raised portion 80 inwardly toward the central axis 12 toward the first end 46 of the magnets 6,8. The raised portion 80 can extend substantially the width of the tunnel, as shown in Figure 15, or less than the entire width, as shown in Figure 16. It should be understood that the raised portion can be provided at or along other areas of the upper and/or lower tunnel walls 40, 42.

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Figures 17 and 18 show further embodiments of the transducer of the present invention. The transducer 2 has a housing 4. An armature 90 has a reed 92, and a first leg 94 and a second leg 96 extending along opposed sides of the exterior of a coil 14 and a yoke 60. Spacers 100, which can be comprised of a resilient epoxy or RTV, are position between the housing 4 and the first and second legs 94, 96 of the armature 90. Figure 18 shows that another spacer 100 can be positioned between the housing 4 and the armature 90 adjacent the stationary end of the reed 92.

Active shock protection means 104 of the armature's reed 24 can be incorporated as an alternative to the spacers 100. The shock protection means 104 is idle until a shock is absorbed by the transducer 2. FIGURE 19 is a front view of an alternative embodiment of the present invention having shock protective means 104. The shock protective means 104 comprises a pair of bumpers 110 on opposing sides 120, 122 of a reed 24. The shock protective means 104 will reduce and prevent unwanted movement of the reed 24 caused by a shock impulse. Under normal conditions, the active bumpers 110 remain out of contact with the reed 24 as depicted in FIGURE 19. As the transducer 2 receives a shock impulse, the active bumpers 110 will engage the reed 24 to prevent damage by clamping or inhibiting the reed 24 from movement.

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Preferably, the shock protective means 104 includes a ring 106, preferably metal, circumferentially positioned about the central axis 12 of the tunnel 10. The ring 108 has opposing upper 120 and lower 122 walls; and opposing side walls 116, 118. Extending from the upper 120 and lower 122 walls of the ring 106 and toward the armature's reed 24 is a bumper 110. Each bumper 110 is attached to the upper 120 and lower 122 wall of the ring 106 by a flexible band 126, preferably made of flurosilicon. The flexible band 126 may be molded directly onto the ring 106 and the bumpers 110 by Flexan (TM). The bumpers 110 remain away from the reed 24 until the transducer 2 encounters a vertical shock impulse.

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As the transducer 2 receives a vertical shock impulse, the protective bumpers 110 of the shock protective means 104 respond to the vertical shock impulse and move to engage the reed 24. FIGURE 20. It is to be understood that although the present embodiment discloses the active shock protective means 104 as having a pair of bumpers 110 on opposing sides 120, 122 of the reed, the present invention includes alternative embodiments having at least one bumper 110 in close proximity to the reed 24 so as to engage the reed 24 in response to a shock impulse. Another alternative embodiment shown in FIGURE 23 depicts shock protective means 104 having a molded flexible gasket 112.

The active shock protective means 104 can be positioned between the stack and the coil 14. FIGURE 21. Alternatively, the active shock protective means 104 can be positioned at the end of stack near the deflection end 30 of the reed 24. FIGURE 22.

While the specific embodiments have been illustrated and described, numerous modifications come to mind without significantly departing from the spirit of the invention and the scope of protection is only limited by the scope of the accompanying claims.

CLAIMS

WE CLAIM:

1. A transducer comprising:

a stack having a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall; a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the magnets; and,

shock protective means wherein the protective means is responsive to a shock impulse to the transducer where upon the protective means engages the reed.

- 2. The transducer of claim 1 wherein the shock protective means comprises:
 - a ring fixedly attached between the coil and the stack; and,
- at least one bumper attached to the ring in close proximity to the reed, wherein the at least one bumper is responsive to an impulse shock to the transducer and the bumper acts to contact the reed.
- 3. The transducer of claim 1 wherein the shock protective means comprises:
 - a ring fixedly attached between the coil and the stack;
- a first and second bumper, the first bumper is attached to the upper wall of the ring and the second bumper is attached to the lower wall of the ring, wherein the

bumpers are responsive to an impulse shock to the transducer and the bumpers act to contact the reed.

- 4. The transducer of claim 2 wherein the ring is a metal.
- 5. The transducer of claim 3 wherein the ring is a metal.
- 6. The transducer of claim 1 wherein the shock protective means comprises:

a ring fixedly attached to the stack near the deflective end of the reed; and, at least one bumper attached to the ring in close proximity to the reed, wherein the at least one bumper is responsive to an impulse shock to the transducer and the bumper acts to contact the reed.

- 7. The transducer of claim 1 wherein the shock protective means comprises:
- a ring fixedly attached to the stack near the deflective end of the reed; and, a first and second bumper, the first bumper is attached to the upper wall of the ring and the second bumper is attached to the lower wall of the ring, wherein the bumpers are responsive to an impulse shock to the transducer and the bumpers act to contact the reed.
 - 8. The transducer of claim 6 wherein the ring is a metal.
 - 9. The transducer of claim 7 wherein the ring is a metal.
 - 10. A transducer comprising:

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a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, and wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets.

- 11. The transducer of claim 10 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 12. The transducer of claim 10 wherein at least one side wall of the coil is tapered outwardly from the central axis from the first end of the coil to the second end of the coil.
- 13. The transducer of claim 12 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 14. The transducer of claim 10 wherein at least a part of at least one side wall of the coil is tapered outwardly away from the central axis from a position closer to the first end of the coil than the second end of the coil, to a position closer to the second end of the coil than the first end of the coil.

- 15. The transducer of claim 14 wherein the at least a part of the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 16. The transducer of claim 10 wherein one or both of the upper and lower walls, and at least one side wall of the coil are tapered outwardly away from the central axis from the first end of the coil to the second end of the coil.
- 17. The transducer of claim 16 wherein the one or both of the upper and lower walls of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 18. The transducer of claim 16 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 19. The transducer of claim 10 wherein at least a part of one or both of the upper and lower walls and at least one side wall of the coil are tapered outwardly away from the central axis from a position closer to the first end of the coil than the second end of the coil, to a position closer to the second end of the coil than the first end of the coil.
- 20. The transducer of claim 19 wherein the at least a part of one or both of the upper and lower walls of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.

- 21. The transducer of claim 19 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 22. The transducer of claim 10 wherein at least a stretch of at least one side wall of the coil is tapered outwardly from the central axis moving toward the second end the coil, the stretch being located toward the second end of the coil.
- 23. The transducer of claim 22 wherein the at least a stretch of at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 24. The transducer of claim 10 wherein a stretch of at least a part of one or both of the upper and lower walls and at least one side wall of the coil is tapered outwardly from the central axis moving toward the second end the coil, the stretch being located toward the second end of the coil.
- 25. The transducer of claim 24 wherein the stretch of at least a part of one or both of the upper and lower walls further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 26. The transducer of claim 24 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
 - 27. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 28. The transducer of claim 27 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets.
- 29. The transducer of claim 28 wherein the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 30. The transducer of claim 27 wherein at least a stretch of at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets.

31. A transducer comprising:

a pair of spaced permanent magnets at least partially forming a tunnel, the tunnel having a central axis;

a first and second yoke portion;

at least one shim between one yoke portion and one of the pair of spaced apart magnets;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 32. The transducer of claim 31 wherein at least a stretch of the at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets, the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 33. The transducer of claim 31 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets, the tapering being caused by the tapering of the at least a part of one of the first and second yoke portions being tapered along the side of the yoke portion adjacent the one of the pair of magnets.

34. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil, wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

35. The transducer of claim 34 wherein the raised portion extends substantially the width of the tunnel.

36. A transducer comprising:

a housing;

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

an armature having a reed with a central portion which extends through the tunnel, having a stationary end, and having a deflection end, wherein the reed further having a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective

magnets, the armature further having a first leg and a second leg extending along opposed sides of the exterior of the coil and the magnets; and, an at least one spacer for securing the armature to the housing.

- 37. The transducer of claim 36 wherein the at least one spacer is positioned between the housing and one of the first and second legs of the armature.
- 38. The transducer of claim 36 wherein the at least one spacer is positioned between the housing and the armature adjacent the stationary end of the reed.

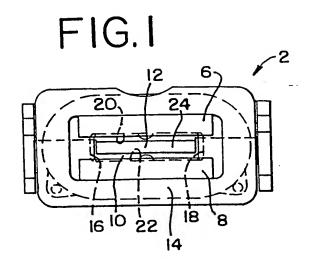
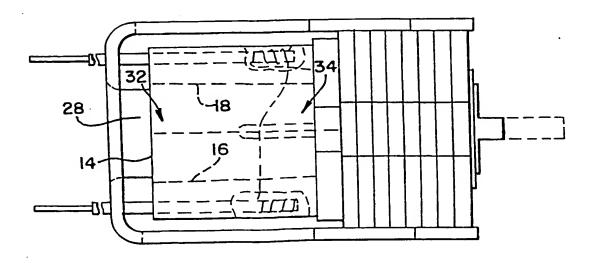
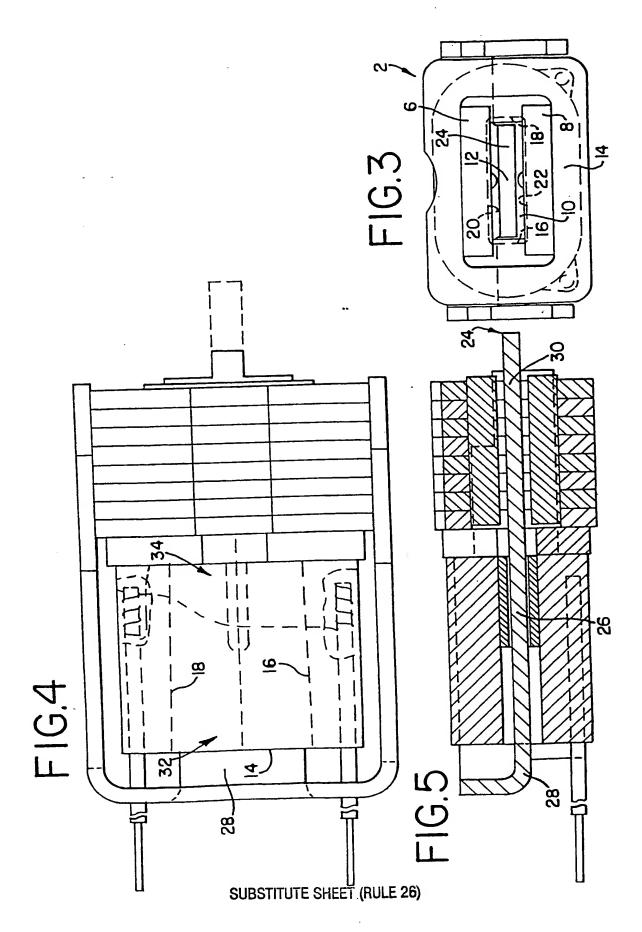


FIG.2







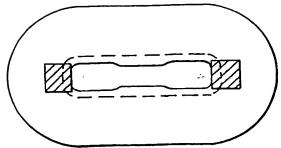


FIG.7

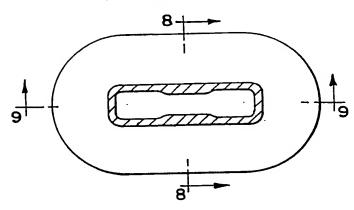
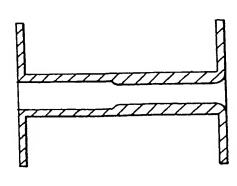
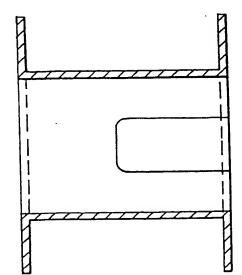


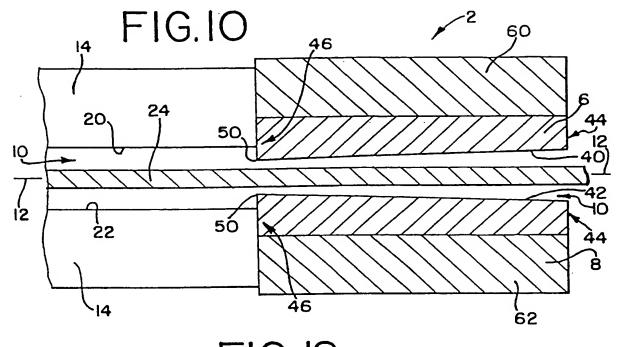
FIG.9

FIG.8





SUBSTITUTE SHEET (RULE 26)



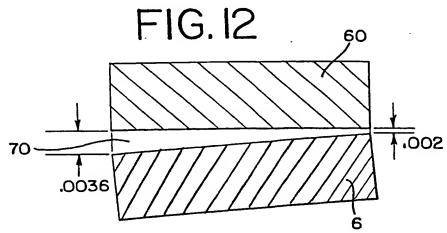
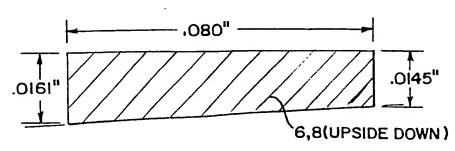
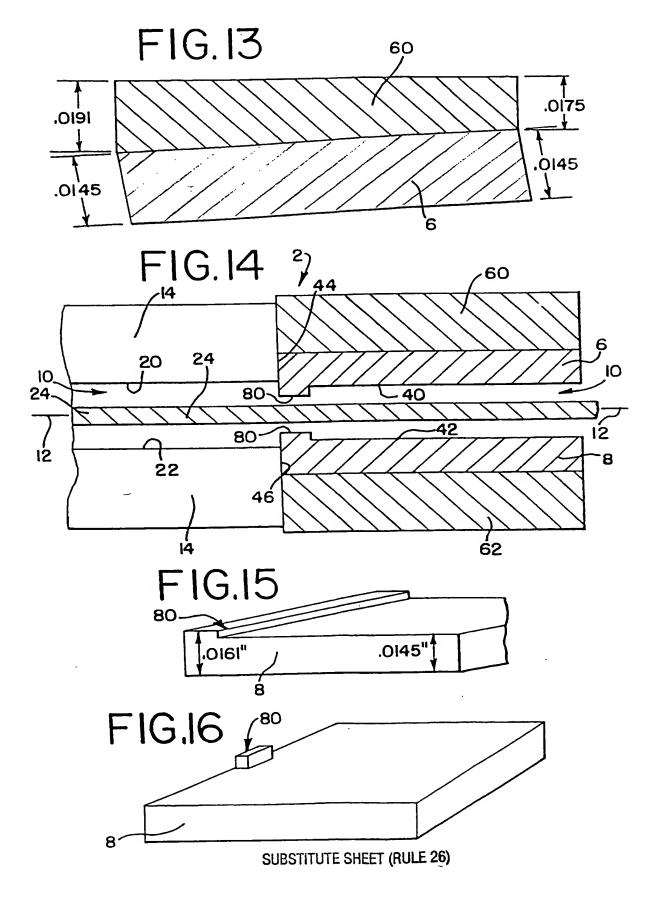
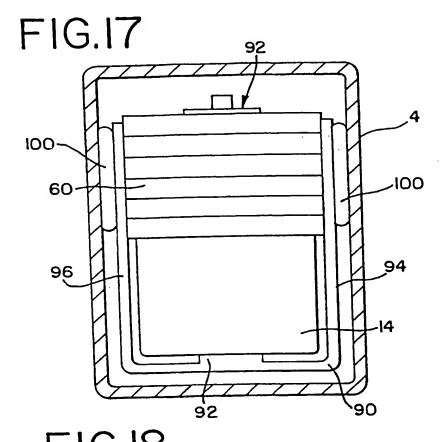


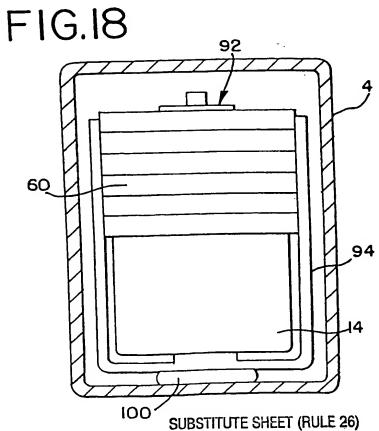
FIG. II

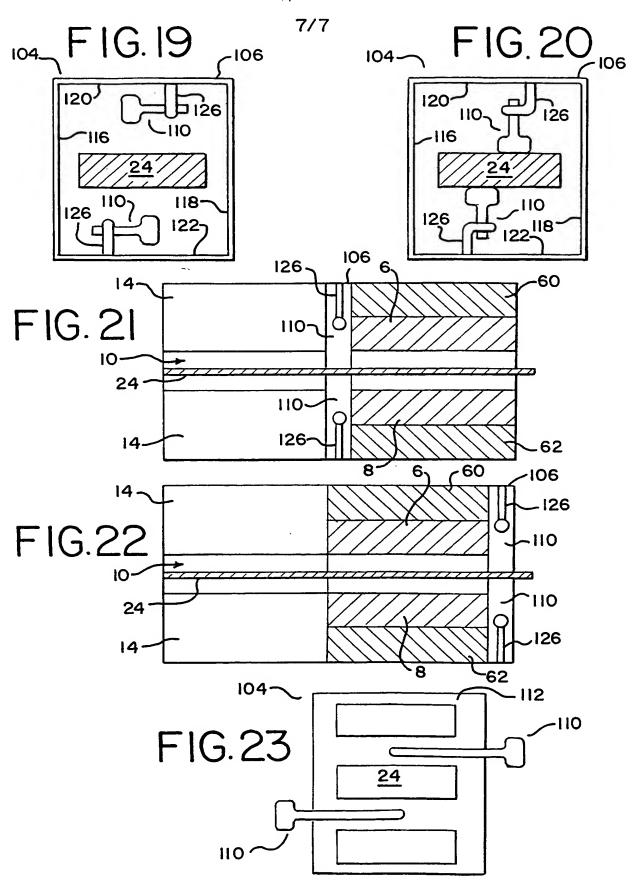


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PATENT COOPERATION REATY

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

12

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Applicant's or agent's f	ile reference	FOR FURTUER A			ation of Transmittal of In	
328 P 458		FOR FURTHER A	CTION	Preliminary	Examination Report (Fo	orm PCT/IPEA/416)
International application No.		International filing date	(day/month/y	ear)	Priority date (day/mor	nth/year)
PCT/US00/27522		06/10/2000			07/10/1999	
International Patent Cla H04R11/00	assification (IPC) or nat	tional classification and IP	С			
Applicant						
KNOWLES ELEC	TRONICS, LLC et	al.				
		nation report has been coording to Article 36.	prepared b	y this Intei	national Preliminary	Examining Authority
2. This REPORT c	onsists of a total of	5 sheets, including this	s cover she	et.		
This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
These annexes	consist of a total of 5	5 sheets.				
_	s of the report	ing to the following iten	ns:		,	
	•	inion with regard to no	velty invent	tive sten a	nd industrial applicat	vility
	of unity of invention		· • · · · · · · · · · · · · · · · · · ·	are elep a	na madamar applicat	omity
V 🛭 Reas	soned statement und	der Article 35(2) with re	egard to nov	elty, inver	itive step or industria	l applicability;
_	ain documents cited					
VII 🗆 Certa	ain defects in the inte	ernational application				
VIII 🗆 Certa	ain observations on	the international applic	ation			
Date of submission of th	e demand	; `	Date of com	pletion of th	is report	
06/04/2001	:		29.01.2002			
Name and mailing addre	uthority:		Authorized o	officer		SE ONES MILITARY
D-80298 M	Patent Office unich 2399 - 0 Tx: 523656 e	epmu d	Haertle, M	1		(Language Samuel)
Fax: +49 89	2399 - 4465		Telephone N	lo. +49 89 2	399 8955	SAN TONE TONE B

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

i. Bas	is of	the	rep	ort
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,	the an	e receiving Office in	response to an invitational application and error to this report since they do not c	Article 14 are	referred to in this rep	ort as "originally filed"
	1-5	5,7-9	as originally filed			
	6		as received on	30/11/2001	with letter of	26/11/2001
	Cla	aims, No.:				
	1-30,31 (part),36 (part), 37,38		as originally filed			
		(part),32-35, (part)	as received on	30/11/2001	with letter of	26/11/2001
	Dra	awings, sheets:				
	1/7	-3/7,6/7,7/7	as originally filed			
	4/7	,5/7	as received on	30/11/2001	with letter of	26/11/2001
2.	2. With regard to the language, all the elements marked above were available or furnished to this Authority in to language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language: , which is:					this item.
		the language of a	translation furnished for the purp	poses of the ir	nternational search (ur	nder Rule 23 1(b))
			blication of the international app			100. 110.0 20.1(5)).
			translation furnished for the purp		• • • •	amination (under Rule
3.	Witl inte	n regard to any nuc rnational preliminar	leotide and/or amino acid seq y examination was carried out o	uence disclose In the basis of	sed in the internationa the sequence listing:	l application, the
		contained in the in	ternational application in written	form.		
		filed together with	the international application in c	omputer reada	able form.	
		furnished subsequ	ently to this Authority in written t	orm.		
		•	ently to this Authority in compute		rm.	
		The statement that the international ap	t the subsequently furnished wri oplication as filed has been furni	tten sequence shed.	e listing does not go be	eyond the disclosure in

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

		The statement that t listing has been furn	he information recorded in computer readable form is identical to the written sequence ished.
4	. The	e amendments have re	esulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:
		the drawings,	sheets:
5.		This report has been considered to go bey	established as if (some of) the amendments had not been made, since they have been ond the disclosure as filed (Rule 70.2(c)):
		(Any replacement sh report.)	eet containing such amendments must be referred to under item 1 and annexed to this
6.	Add	ditional observations, i	f necessary:
١٧	'. Lac	ck of unity of invention	on
1.	In re	esponse to the invitation	on to restrict or pay additional fees the applicant has:
	×	restricted the claims.	
		paid additional fees.	
		paid additional fees u	nder protest.
		neither restricted nor	paid additional fees.
2.		This Authority found to 68.1, not to invite the	hat the requirement of unity of invention is not complied and chose, according to Rule applicant to restrict or pay additional fees.
3.	This	Authority considers the	nat the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 i
		complied with.	
		not complied with for	the following reasons:
1.	Con exar	sequently, the followir nination in establishin	ng parts of the international application were the subject of international preliminary g this report:
		all parts.	
	×	the parts relating to cl	aims Nos. 34,35.

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;



International application No. PCT/US00/27522

citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes:

Claims 34,35

No: Claims

Inventive step (IS)

Yes: No:

: Claims 34,35 Claims

Industrial applicability (IA)

Yes:

Claims 34,35

No: Claims

2. Citations and explanations see separate sheet

INTERNATIONAL PRELIMINARY

International application No. PCT/US00/27522

EXAMINATION REPORT - SEPARATE SHEET

Item V.2.

1. Claim 34: Novelty

The nearest state of the art is D1: US-A-5 647 013 (SALVAGE RICHARD JAMES ET AL) 8 July 1997 (1997-07-08) cited in the application.

None of the documents cited in the International Search Report nor the nearest state of the art discloses a transducer wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

2. Claim 34: Inventive Step

The combination of features according to Claim 34 cannot be obviously derived from the available state of the art or from the common knowledge of the person skilled in art.

3. Claim 35:

Claim 35 contains a particular embodiment of the subject-matter of Claim 34 and meets therefore the regulations of Art. 33 (2), 33 (3) PCT.

deflection of the reed 24. Alternatively, the side walls/16, 18 of the coil 14 can be tapered outwardly away from the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Alternatively, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered outwardly away from the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Likewise, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered inwardly toward the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. For the above alternatives or other alternatives, having a coil wall, or any part or stretch thereof, that is tapered, the coil wall can further have a separate raised portion toward the central axis 12, in relation to the adjacent portion of the wall thereof.

Some of the Figures depict dimensions which can be used for the present invention. Other dimensions can be used as well. For the embodiments in Figures 1 through 5, one set of dimensions are as follows: the nominal lateral reed clearance is 0.0625 in. (nominal tunnel width) - 0.0595 in. (nominal reed width) = 0.003 in. (0.0015 in. per side). Coil tunnel taper is 0.0045 in. over 0.093 in. length, or about 2.8°. The nominal reed to rib (top or bottom of the coil) is 0.0111 in. (nominal rib gap) - 0.008 in. (nominal reed thickness) = 0.0031 in. (0.0015 in. top / bottom).

Figure 6 is a front view of a further coil winding bobbin for a transducer 2 of the present invention. Figure 7 is a back view of the coil winding bobbin of Figure 8 is a side view of the coil winding bobbin of Figure 6. Figure 9 is a top view of the coil winding bobbin of Figure 6. These figures show one tapering that can be implemented within the coil winding for the present invention.

a first and second yoke portion;

at least one shim between one yoke portion and one of the pair of spaced apart magnets;

a coil at least partially forming the tunnel/having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 32. The transducer of claim 31 wherein at least a stretch of the at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets, the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 33. The transducer of claim 31 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets, the tapering being caused by the tapering of the at least a part of one of the first and second yoke portions being tapered along the side of the yoke portion adjacent the one of the pair of magnets.
 - 34. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil, wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

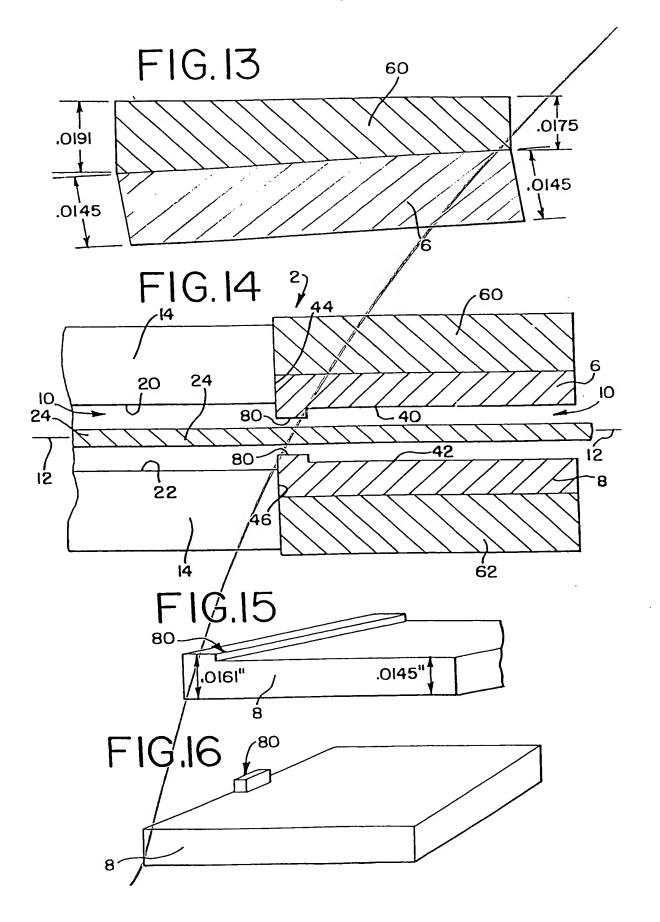
- 35. The transducer of claim 34 wherein the raised portion extends substantially the width of the tunnel
 - 36. A transducer comprising:

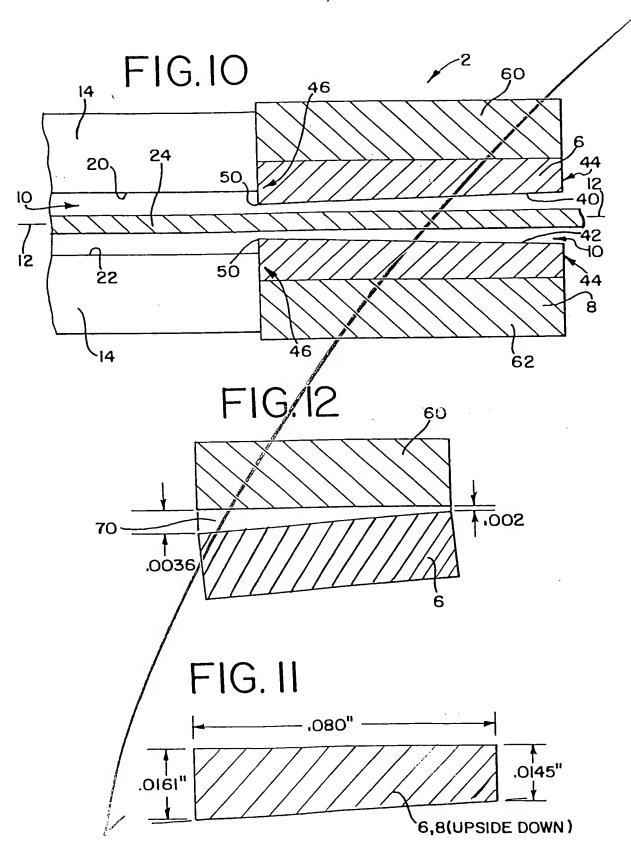
a housing;

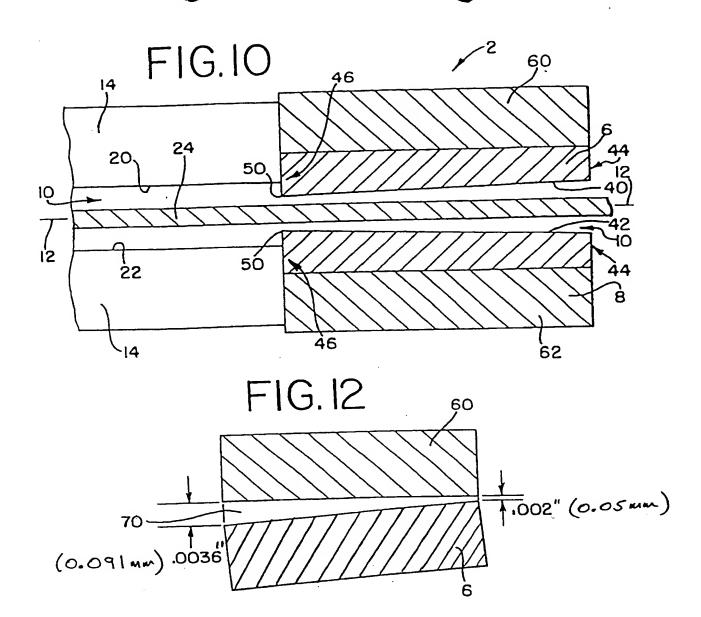
a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

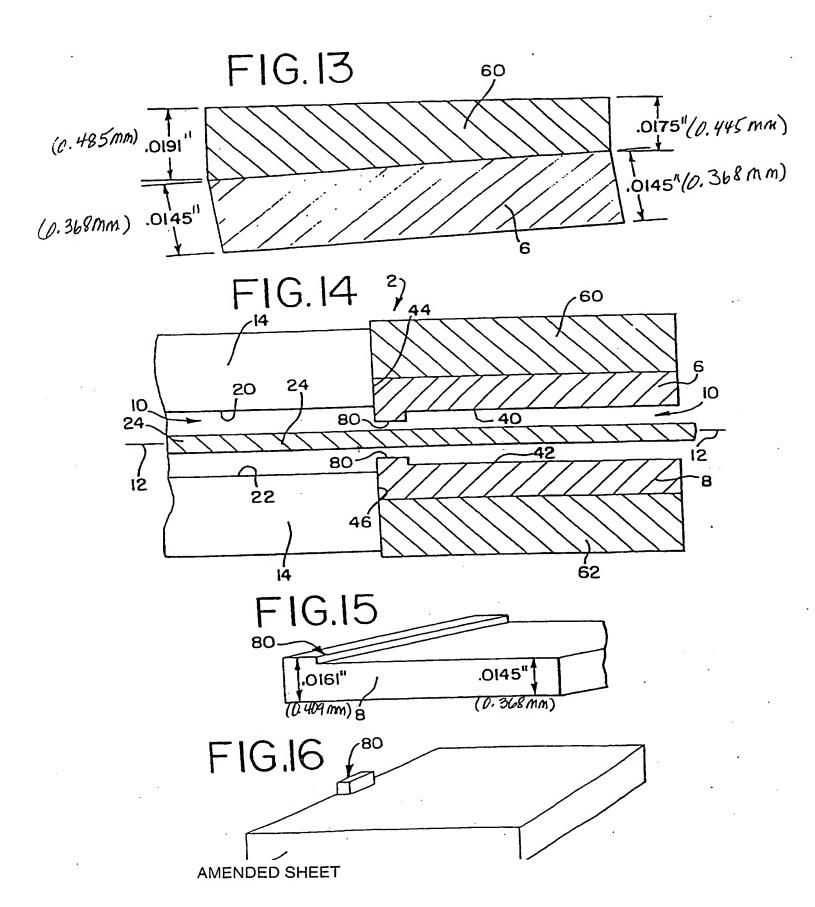
a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

an armature having a reed with a central portion which extends through the tunnel, having a stationary end, and having a deflection end, wherein the reed further having a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective









(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 12 April 2001 (12.04.2001)

PCT

(10) International Publication Number WO 01/26413 A3

(51) International Patent Classification?: H04R 11/00

(21) International Application Number: PCT/US00/27522

(22) International Filing Date: 6 October 2000 (06.10.2000)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

60/158.572 7 Octo 60/180.547 7 Febru

7 October 1999 (07.10.1999) US 7 February 2000 (07.02.2000) US

(71) Applicant (for all designated States except US): KNOWLES ELECTRONICS, LLC [US/US]: 1151 West Maplewood Drive, Itasca, IL 60143 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): TSANGARIS, Paris [US/US]; 1151 Maplewood Drive, Itasca, IL 60143 (US). LONGWELL, Thomas, F. [US/US]; 22639 North 49th Place, Phoenix, AZ 85024 (US). MILLER, Thomas, E. [US/US]; 213 South Walnut Avenue, Arlington Heights, IL 60005 (US). KIRCHHOEFER, Dennis, Ray [US/US]; 1860 Goss Court, Plainfield, IL 60524 (US). WARREN, Daniel, M. [US/US]; 726 Lancaster Lane, Geneva, IL 60134 (US). (74) Agents: MORNEAULT, Monique, A. et al.; Wallenstein & Wagner, Ltd., 5300, 311 South Wacker Drive, Chicago, IL 60606 (US).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

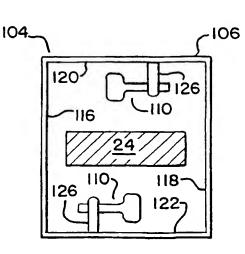
Published:

with international search report

(88) Date of publication of the international search report: 31 January 2002

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ELECTRO-ACOUSTIC TRANSDUCER WITH RESISTANCE TO SHOCK-WAVES



(57) Abstract: A transducer comprising a pair of spaced magnets at least partially forming a tunnel having a central axis. A coil having a first and a second side wall and an upper and a lower wall at east partially forms the tunnel. A reed having a central portion extends through the tunnel. The reed has a stationary end, a deflection end, and a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets.



INTERNATIONAL SEARCH REPORT



Inte ional Application No PCT/US 00/27522

A. CLASSI IPC 7	FICATION OF SUBJECT MATTER H04R11/00								
According to	o International Patent Classification (IPC) or to both national classific	cation and IPC							
B. FIELDS SEARCHED									
	commentation searched (classification system followed by classificated $H04R$	ion symbols)							
Documenta	tion searched other than minimum documentation to the extent that	such documents are included in the fields s	earched						
Electronic d	lata base consulted during the international search (name of data ba	ase and, where practical, search terms used	1)						
EPO-In	ternal, WPI Data, PAJ								
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT								
Category °	Citation of document, with indication, where appropriate, of the re	levant passages	Relevant to claim No.						
А	US 5 647 013 A (SALVAGE RICHARD AL) 8 July 1997 (1997-07-08) cited in the application	JAMES ET	1						
x	column 3, line 28 - line 49; fig	ures 8-12	10-27						
х	US 3 617 653 A (TIBBETTS GEORGE (2 November 1971 (1971-11-02) column 4, line 50 - line 53; fig	27,28,30							
x	US 1 871 739 A (A. RINGEL) 16 August 1932 (1932-08-16) page 2, column 1, line 50 -column 106; figures 1,3	36-38							
А	US 4 272 654 A (CARLSON ELMER V) 9 June 1981 (1981-06-09) column 3, line 29 - line 41; figu	34							
Furti	her documents are listed in the continuation of box C.	χ Patent family members are listed	in annex.						
\$ Capacial as	tegories of cited documents :		· · · · · · · · · · · · · · · · · · ·						
"A" docume consid	rnational filing date the application but eory underlying the								
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"L" docume which citation	cument is taken alone laimed invention ventive step when the								
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Name and r	nailing address of the ISA	Authorized officer							
	European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340–2040, Tx. 31 651 epo nl.	Anderson. A							

INTERNATIONAL SEARCH REPORT

Information on patent family members

Inte ional Application No PCT/US 00/27522

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US 42726	54 A	09-06-1981	NONE			

## PATENT COOPERATION TREATY

### From the INTERNATIONAL BUREAU

### **PCT**

### **NOTIFICATION OF ELECTION**

(PCT Rule 61.2)

To:

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room

CP2/5C24 Arlington, VA 22202

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in its capacity as elected Office

Date of mailing (day/month/year) 01 June 2001 (01.06.01)

International application No. PCT/US00/27522

International filing date (day/month/year) 06 October 2000 (06.10.00) Applicant's or agent's file reference 328 P 458

Priority date (day/month/year) 07 October 1999 (07.10.99)

**Applicant** 

TSANGARIS, Paris et al

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	25 April 2001 (25.04.01)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).
	·

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland **Authorized officer** 

Claudio Borton

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

In re U.S. National application of: KNOWLES ELECTRONICS, LLC

Inventor(s):

Paris TSANGARIS, Thomas F. LONGWELL, Thomas E. MILLER, Dennis Ray

KIRCHHOEFER and Daniel M. WARREN

For:

**ELECTRO-ACOUSTIC TRANSDUCER WITH RESISTANCE TO SHOCK-WAVES** 

**THIS APPLICATION CLAIMS PRIORITY FROM PCT/US00/27522 FILED OCTOBER 6, 2000

**AND** 

U.S. SERIAL NO. 60/158,572 FILED OCTOBER 7, 1999

AND

U.S. SERIAL NO. 60/180,547 FILED FEBRUARY 7, 2000**

Our Docket No. 328 P 653

**ENCLOSED:** 

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2-PAGE TRANSMITTAL LETTER TO U.S. DESIGNATED/ELECTED OFFICE

**CONCERNING A FILING UNDER 35 USC 371** 

PCT APPLICATION AS FILED

TRANSMITTAL OF INTERNATIONAL SEARCH REPORT

TRANSMITTAL OF INTERNATIONAL PRELIMINARY EXAMINATION REPORT

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WALLENSTEIN & WAGNER
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Chicago, IL 60606
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## JC13 Rec'd PCT/PTO 0 2 APR 2002

In re PCT application of: KNOWLES ELECTRONICS, LLC

Inventor(s):

Paris TSANGARIS, Thomas F. LONGWELL, Thomas E. MILLER, Dennis Ray

KIRCHHOEFER and Daniel M. WARREN

For:

TRANSDUCER WITH RESISTANCE TO SHOCK

**THIS APPLICATION CLAIMS PRIORITY FROM
U.S. SERIAL NO. 60/158,572 (FILED 7 OCTOBER 1999)
AND
U.S. SERIAL NO. 60/180,547 (FILED 7 FEBRUARY 2000)**

Our Docket No. 328 P 458

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**5-PAGE PCT REQUEST FORM** 

19-PAGE PATENT APPLICATION

7 SHEETS OF INFORMAL DRAWINGS (FIGURES 1-23)

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Continuation of Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)					
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State (that is, country) of nationality: US  State (that is US	; country) of residence:				
This person is applicant for the purposes of:  all designated lesignated the United States except the United States of America	the United States of America only the Supplemental Box				
Name and address: (Family name followed by given name; for a legal entity, fur designation. The address must include postal code and name of country. The count address indicated in this Box is the applicant's State (that is, country) of residence is of residence is indicated below.)  MILLER, Thomas E. 213 South Walnut Avenue  Arlington Heights, Illinois 60005  United States of America	Il official try of the fino State  This person is:  applicant only  Applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)				
State (that is, country) of nationality: US  State (that is US US	s, country) of residence:				
This person is applicant all designated all designated States except for the purposes of:	the United States of America only the States indicated in the Supplemental Box				
Name and address: (Family name followed by given name; for a legal entity, ful designation. The address must include postal code and name of country. The count address indicated in this Box is the applicant's State (that is, country) of residence is of residence is indicated below.)  KIRCHHOEFER, Dennis Ray 1860 Goss Court  Plainfield, Illinois 60524  United States of America	Il official they of the fino State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)				
State (that is, country) of nationality:  US  State (that is US	is, country) of residence:				
This person is applicant all designated for the purposes of:  all designated states except the United States of America	the United States of America only the States indicated in the Supplemental Box				
Name and address: (Family name followed by given name; for a legal entity, fidesignation. The address must include postal code and name of country. The counted address indicated in this Box is the applicant's State (that is, country) of residence of residence is indicated below.) WARREN, Daniel M. 726 Lancaster Lane Geneva, Illinois 60134 United States of America	ntry of the				
State (that is, country) of nationality: US  State (that is, US	s, country) of residence:				
This person is applicant all designated all designated States except for the purposes of:	the United States the States indicated in the Supplemental Box				
Further applicants and/or (further) inventors are indicated on another co	ntinuation sheet.				

This sheet is not part of and does not count as a sheet of the international application.

### PCT For receiving Office use only **FEE CALCULATION SHEET** International application No. Annex to the Request Applicant's or agent's 328 P 458 Date stamp of the receiving Office file reference Applicant KNOWLES ELECTRONICS, LLC CALCULATION OF PRESCRIBED FEES 1. TRANSMITTAL FEE 240.00 2. SEARCH FEE 925.00 International search to be carried out by (If two or more International Searching Authorities are competent in relation to the international application, indicate the name of the Authority which is chosen to carry out the international search.) 3. INTERNATIONAL FEE **Basic Fee** The international application contains 427.00 first 30 sheets \$10.00 10.00 remaining sheets additional amount 437.00 Add amounts entered at $b_1$ and $b_2$ and enter total at B**Designation Fees** The international application contains designations. 736.00 92.00 amount of designation fee number of designation fees payable (maximum 10) 1,173.00 Add amounts entered at B and D and enter total at I (Applicants from certain States are entitled to a reduction of 75% of the international fee. Where the applicant is (or all applicants are) so entitled, 30.00 4. FEE FOR PRIORITY DOCUMENT (if applicable). . 5. TOTAL FEES PAYABLE 2,368.00 Add amounts entered at T, S, I and P, and enter total in the TOTAL box The designation fees are not paid at this time. MODE OF PAYMENT authorization to charge bank draft coupons deposit account (see below) other (specify): cash cheque revenue stamps postal money order DEPOSIT ACCOUNT AUTHORIZATION (this mode of payment may not be available at all receiving Offices) The RO/ __US is hereby authorized to charge the total fees indicated above to my deposit account. (this check-box may be marked only if the conditions for deposit accounts of the receiving Office so permit) is hereby authorized to charge any deficiency or credit any overpayment in the total fees indicated above to my deposit account. is hereby authorized to charge the fee for preparation and transmittal of the priority document to the International Bureau of WIPO to my deposit account. 6 October 2000 23-0280

Date (day/month/year)

Deposit Account Number

For receiving Office use only	
International Application No.	
International Filing Date	
Michaelona, 1 mily 2 are	
Name of receiving Office and "PCT International Application"	
A - ligant's or aport's file reference	

	International Application No.			
DECLIECT				
REQUEST	International Filing Date			
	International Filing Date			
The undersigned requests that the present				
international application be processed				
according to the Patent Cooperation Treaty.	Name of receiving Office and "PCT International Application"			
	Applicant's or agent's file reference			
	(if desired) (12 characters maximum) 328 P 458			
Box No. I TITLE OF INVENTION				
TRANSDUCER WITH RESISTANCE TO SHOCK	·			
Box No. II APPLICANT				
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of co address indicated in this Box is the applicant's State (that is, countrof residence is indicated below.)	legal entity, full official unby. The country of the by of residence if no State  This person is also inventor.			
KNOWLES ELECTRONICS, LLC	Telephone No.			
1151 West Maplewood Drive	1-630-250-5100			
Itasca, Illinois 60143	Facsimile No.			
	1-630-250-0575			
	Teleprinter No.			
State (that is, country) of nationality:	State (that is, country) of residence:			
The state of the s	ed States except			
for the purposes of:  States  the United States	States of America of America only the Supplemental Box			
Box No. III FURTHER APPLICANT(S) AND/OR (FURT				
Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)  TSANGARIS, Paris  1151 Maplewood Drive Itasca, Illinois 60143  United States of America  This person is:  applicant only  Applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)				
State (that is, country) of nationality:	State (that is, country) of residence:			
This person is applicant all designated all designated	ed States except  the United States  the States indicated in			
for the purposes of: States the United	States of America only the Supplemental Box			
Further applicants and/or (further) inventors are indicated	on a continuation sheet.			
Box No. IV AGENT OR COMMON REPRESENTATIV	E; OR ADDRESS FOR CORRESPONDENCE			
The person identified below is hereby/has been appointed to act of the applicant(s) before the competent International Authorities	es as:			
Name and address: (Family name followed by given name; for designation. The address must include postal	a legal entity, full official Telephone No.			
MORNEAULT, Monique A.	1-312-554-3300			
WALLENSTEIN & WAGNER, LTD.	Facsimile No.			
311 South Wacker Drive - 5300	1-312-554-3301			
Chicago, Illinois 60606				
United States of America	Teleprinter No.			
Address for correspondence: Mark this check-box where space above is used instead to indicate a special address to	e no agent or common representative is/has been appointed and the			

Form PCT/RO/101 (first sheet) (July 1998; reprint July 2000)

See Notes to the request form

Box No.			<del>-</del>			
	The following designations are hereby made under Rule 4.9(a) (mark the applicable check-boxes; at least one must be marked):  Regional Patent					
		1 000	ubo '	MW Malawi M7 Mozambiana SD Sudan SI Siama I con-		
	AP ARIPO Patent: GH Ghana, GM Gambia, KE Kenya, LS Lesotho, MW Malawi, MZ Mozambique, SD Sudan, SL Sierra Leone, SZ Swaziland, TZ United Republic of Tanzania, UG Uganda, ZW Zimbabwe, and any other State which is a Contracting State of the Harare Protocol and of the PCT					
	RU Russian Federation, TJ Tajikistan, TM Turkmenistan Convention and of the PCT	, and	any o	G Kyrgyzstan, KZ Kazakhstan, MD Republic of Moldova, ther State which is a Contracting State of the Eurasian Patent		
<b>☑</b> EP	European Patent: AT Austria, BE Belgium, CH a DK Denmark, ES Spain, FI Finland, FR France, GB UMC Monaco, NL Netherlands, PT Portugal, SE Sweden,	Inite	l Kini	vitzerland and Liechtenstein, CY Cyprus, DE Germany, gdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg, her State which is a Contracting State of the European Patent		
<b>☑</b> OA	GA Gabon, GN Guinea, GW Guinea-Bissau, ML Mali, other State which is a member State of OAPI and a Contra	MR acting	Mauri State	Republic, CG Congo, CI Côte d'Ivoire, CM Cameroon, itania, NE Niger, SN Senegal, TD Chad, TG Togo, and any of the PCT (if other kind of protection or treatment desired,		
	I Patent (if other kind of protection or treatment desired, spe	cify o	n dotte	ed line):		
	United Arab Emirates	=		Saint Lucia		
	Antigua and Barbuda			Sri Lanka		
	Albania	_		Liberia		
	Armenia	=		Lesotho		
	Austria	=		Lithuania		
	Australia			Luxembourg		
. —	Azerbaijan			Latvia		
	Bosnia and Herzegovina			Morocco		
	Barbados	_		Republic of Moldova		
	Bulgaria	· -		Madagascar		
	Brazil			The former Yugoslav Republic of Macedonia		
	Belarus			Mongolia		
<b>⊠</b> BZ		=		Malawi		
_ =	Canada			Mexico		
	and LI Switzerland and Liechtenstein			Mozambique		
	China	_		Norway		
***	Costa Rica		NZ			
1	Cuba		PL	Poland		
K CZ	Czech Republic		PT	Portugal		
	Germany	=	RO	Romania		
	Denmark	=	RU	Russian Federation		
	Dominica	=	SD	Sudan		
	Algeria	=	SE	Sweden		
	Estonia		SG	Singapore		
ES ES	Spain		SI	Slovenia		
E FI	Finland	=	SK	Slovakia		
	United Kingdom		SL	Sierra Leone		
-	Grenada	_	TJ	Tajikistan		
1	Georgia			Turkmenistan		
1 =	Ghana		TR	Turkey		
I =	Gambia Garatia		TT	Trinidad and Tobago		
	Croatia	_	TZ	United Republic of Tanzania Ukraine		
	Hungary		UA	Uganda		
DID	Indonesia	_		•		
	Israel	_	US	United States of America (Utility)		
N IN	India		VN	Viet Nam		
IS IS	Iceland	_	YU	Yugoslavia		
15 15	Japan	_	ZA	South Africa		
	Kenya	-	: ZA   ZW			
	Kyrgyzstan	_				
□ KP		Ci pa	neck-t rtv to	box reserved for designating States which have become the PCT after issuance of this sheet:		
	Republic of Korea	_				
	Kazakhstan					
designa	ations which would be permitted under the PCT except at	ıy de	signat	de above, the applicant also makes under Rule 4.9(b) all other tion(s) indicated in the Supplemental Box as being excluded		
from th	from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant					
designa	ition which is not confirmed before the expiration of 15 mos expiration of that time limit. <i>(Confirmation (including fees) m</i>	nuns t	rom tl	ne priority date is to be regarded as withdrawn by the applicant be receiving Office within the 15-month time limit.		
·		/ E	acri in	See Notes to the request for		
rorm PC	T/RO/101 (second sheet) (July 2000)			see woies to the request jorn		

### Supplemental Box

If the Supplemental Box is not used, this sheet should not be included in the request.

1. If, in any of the Boxes, the space is insufficient to furnish all the information: in such case, write "Continuation of Box No. ..." [indicate the number of the Box] and furnish the information in the same manner as required according to the captions of the Box in which the space was insufficient, in particular:

- (i) if more than two persons are involved as applicants and/or inventors and no "continuation sheet" is available: in such case, write "Continuation of Box No. III" and indicate for each additional person the same type of information as required in Box No. III. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below;
- (ii) if, in Box No. II or in any of the sub-boxes of Box No. III, the indication "the States indicated in the Supplemental Box" is checked: in such case, write "Continuation of Box No. II" or "Continuation of Box No. III" or "Continuation of Box No. II and No. III" (as the case may be), indicate the name of the applicant(s) involved and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is applicant;
- (iii) if, in Box No. II or in any of the sub-boxes of Box No. III, the inventor or the inventor/applicant is not inventor for the purposes of all designated States or for the purposes of the United States of America in such case, write "Continuation of Box No. III" or "Continuation of Box No. III" (as the case may be), indicate the name of the inventor(s) and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is inventor;
- (iv) if, in addition to the agent(s) indicated in Box No. II', there are further agents: in such case, write "Continuation of Box No. II" and indicate for each further agent the same type of information as required in Box No. IV;
- (v) if, in Box No. V, the name of any State (or OAPI) is accompanied by the indication "patent of addition," or "certificate of addition," or if, in Box No. V, the name of the United States of America is accompanied by an indication "continuation" or "continuation-in-part": in such case, write "Continuation of Box No. I" and the name of each State involved (or OAPI), and after the name of each State (or OAPI), the number of the parent title or parent application and the date of grant of the parent title or filing of the parent application;
- (vi) if, in Box No. V7, there are more than three earlier applications whose priority is claimed: in such case, write "Continuation of Box No. VI" and indicate for each additional earlier application the same type of information as required in Box No. VI;
- (vii) if, in Box No. VI, the earlier application is an ARIPO application: in such case, write "Continuation of Box No. VI", specify the number of the item corresponding to that earlier application and indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed.
- 2. If, with regard to the precautionary designation statement contained in Box No. V, the applicant wishes to exclude any State(s) from the scope of that statement: in such case, write "Designation(s) excluded from precautionary designation statement" and indicate the name or two-letter code of each State so excluded.
- 3. If the applicant claims, in respect of any designated Office, the benefits of provisions of the national law concerningnon-prejudicial disclasures or exceptions to lack of novelty: in such case, write "Statement concerning non-prejudicial disclosures or exceptions to lack of novelty" and furnish that statement below.

2

BISHOP, Edward L. CHRISTUS, Daniel N. CLANCY, Christopher S. DIEHL, Robert W. FUCHS, Joseph A. GARGANO, Jeffrey R. GRYZLO, Matthew J. HAWKINS, Brent A. HIMELHOCH, Richard C. KINSELLA, Joseph M. KLOBUCHAR, Peter M. KUCZMA, Linda A. LAKE, Micheal D. LENZ, William J. MURAFF, James P. NEWMARK, Jordan A. NOLTE, Nelson D. NUTTER, Michael K. NYKAZA, Paul J. RADEMAKER, Bradley F. SIAVELIS, Peter M. STEIN, Roger H. STINE, Thomas K.

WALLENSTEIN & WAGNER, LTD., 311 South Wacker Drive - 5300, Chicago, Illinois 60606, 312-554-3300.

Sheet No. .5...

Box No. VI PRIORITY CL	in the Supplemental Box.					
Filing date	Where earlier application is:					
of earlier application (day/month/year)	national app count		regional application:* regional Office	international application: receiving Office		
item (1) 7 October 1999	60/158,572	US	3			
item (2) 7 February 2000	60/180,547	US	3			
itcm (3)						
The receiving Office is required of the earlier application(s) purposes of the present inte	) (only if the earlier ap ernational application i	plication was filed s the receiving Off	d with the lice) identif	Office which for the ied above as item(s):	(1) and (2)	
* Where the earlier application is a Convention for the Protection of Inc	an ARIPO application, it is dustrial Property for which	mandatory to indic that earlier applica	ate in the Si ition was file	applemental Box at least or ad (Rule 4.10(b)(ii)). See Si	ne country party to the Paris upplemental Box.	
	NAL SEARCHING A					
Choice of International Search (if two or more International Sea competent to carry out the interna	rching Authorities are sational search, indicate	earch has been carr	ied out by or	rlier search; reference requested from the Interna Number	to that search (if an earlier tional Searching Authority): Country (or regional Office)	
the Authority chosen; the two-letter of ISA / EPO	code may be used):	Date (day/month/yea	7)	Number	Country (or regional Office)	
Box No. VIII CHECK LIST	: LANGUAGE OF F	ILING				
This international application co	ontains This internat		accompa	nied by the item(s) mark	ed below:	
the following number of sheets	s: 1. 🖬 fee ca	culation sheet				
request : 5 description (excluding	2. 🔲 separa	te signed power o	f attorney			
sequence listing part) : 9	3. 🙀 сору с	of general power o	f attorney;	reference number, if ar	ıy:	
claims : 9	4. 🔲 staten	ent explaining lac	k of signat	ure		
abstract : 1	5. priorit	y document(s) ide	ntified in E	Box No. VI as item(s):		
drawings : 7	—			tion into (language):		
sequence listing part of description : 0	7. 🔲 separa	ite indications con	cerning de	posited microorganism of	or other biological material	
			•	ence listing in computer		
Total number of sheets: 31	9. 🖬 other			eet; Check for filing fee; p	oostcard	
Figure of the drawings which should accompany the abstract:		Language of filir international appl		English		
	OF APPLICANT OR			<i>ec.</i> 1	- Company	
Next to each signature, indicate the na	ame of the person signing and	the capacity in which	the person sig	gns (if such capacity is not obt	vious from reading the request).	
By Monique A. Morneault  Dated: 6 October 2000						
'						
1. Date of actual receipt of the purported international application:  For receiving Office use only  2. Drawing						
3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:						
corrections under PCT Art	4. Date of timely receipt of the required corrections under PCT Article 11(2):					
5. International Searching Au (if two or more are compete	thority ISA /	6.		ttal of search copy delay rch fee is paid.	red	
	For	International Bure	au use onl	у		
Date of receipt of the record of	сору					



## **PCT**

### INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference FOR FURTHER see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.									
328 P 458	ACTION	(Fodioch) Priority Date (day/month/year)							
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)							
PCT/US 00/27522	06/10/2000	07/10/1999							
Applicant	Applicant								
KNOW EC ELECTRONICS LLC									
KNOWLES ELECTRONICS, LLC									
This International Search Report has been according to Article 18. A copy is being tra	n prepared by this International Searching Auth ansmitted to the International Bureau.	nority and is transmitted to the applicant							
This International Search Report consists  X It is also accompanied by	of a total of sheets. a copy of each prior art document cited in this	report.							
Basis of the report									
	international search was carried out on the bases otherwise indicated under this item	sis of the international application in the							
the international search w Authority (Rule 23.1(b)).	as carried out on the basis of a translation of the	ne international application furnished to this							
With regard to any nucleotide an     was carried out on the basis of the		ternational application, the international search							
1 —	nal application in written form.								
filed together with the inte	rnational application in computer readable form	n.							
furnished subsequently to	this Authority in written form.								
	this Authority in computer readble form.	_ · _ ·							
the statement that the sub international application a	sequently furnished written sequence listing described has been furnished.	oes not go beyond the disclosure in the							
the statement that the info furnished	ormation recorded in computer readable form is	s identical to the written sequence listing has been							
2. Certain claims were fou	nd unsearchable (See Box I).	~							
3. X Unity of invention is lac	king (see Box II).								
4. With regard to the title,									
the text is approved as su	bmitted by the applicant.								
X the text has been establis	hed by this Authority to read as follows:								
ELECTRO-ACOUSTIC TRANS	DUCER WITH RESISTANCE TO SH	OCK-WAVES							
5. With regard to the abstract,	5. With regard to the abstract,								
the text is approved as su	bmitted by the applicant. hed, according to Rule 38.2(b), by this Authori	by as it annears in Boy III. The applicant may							
	e date of mailing of this international search rep								
6. The figure of the drawings to be publ	ished with the abstract is Figure No.	19							
as suggested by the appli	cant.	None of the figures.							
because the applicant fail									
because this figure better	characterizes the invention.								

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

MORNEAULT, Monique A. WALLENSTEIN & WAGNER, LTD. 311 South Wacker Drive - 5300 CHICAGO, ILLINOIS 60606 **ETATS-UNIS D'AMERIQUE** 

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY **EXAMINATION REPORT** 

(PCT Rule 71.1)

Date of mailing (day/month/year)

29.01.2002

Applicant's or agent's file reference

International application No.

PCT/US00/27522

328 P 458

06/10/2000

IMPORTANT NOTIFICATION

Priority date (day/month/year) 07/10/1999

Applicant

KNOWLES ELECTRONICS, LLC et al.

1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.

International filing date (day/month/year)

- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

### 4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

TO DOCKETIN

**WALLENSTEIN & WAGNER** 

Name and mailing address of the IPEA/

European Patent Office D-80298 Munich

Tel. +49 89 2399 - 0 Tx: 523656 epmu d

Fax: +49 89 2399 - 4465

Authorized officer

Teschauer, B

Tel.+49 89 2399-8231

Form PCT/IPEA/416 (July 1992) min.

Clot



## **PCT**

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

			`			•	
Applicant's c	r age	nt's file reference	FOR FURTHER ACT	ION		ation of Transmittal of International	
328 P 458	3		FOR FUNITIES ACT		Preliminary	Examination Report (Form PCT/IPEA/416)	
International	appli	cation No.	International filing date (da	y/month	v/year)	Priority date (day/month/year)	
PCT/US0	0/27	522	06/10/2000			07/10/1999	
International H04R11/0		nt Classification (IPC) or na	tional classification and IPC				
Applicant							
KNOWLE	S EL	ECTRONICS, LLC et	al.				
1. This in and is	terna trans	ational preliminary exam smitted to the applicant a	ination report has been paccording to Article 36.	repared	d by this Inte	ernational Preliminary Examining Authority	
2. This R	EPO	RT consists of a total of	5 sheets, including this	cover s	heet.		
b∈ (s	een a ee R	mended and are the bas	sis for this report and/or s 07 of the Administrative Ir	heets o	containing re	n, claims and/or drawings which have ctifications made before this Authority ne PCT).	
3. This re	eport	Basis of the report	ating to the following items	s:			
11		•		alke in		and industrial applicability	
111	I⊠ ∐	Lack of unity of inventi		eny, m	ventive step	and industrial applicability	
v		Reasoned statement u		gard to nent	novelty, inve	entive step or industrial applicability;	
VI		Certain documents cit					
VII			nternational application				
VIII		Certain observations o	n the international applica	ation			
Date of sub	missi	on of the demand		Date of	completion of	f this report	
06/04/20	01			29.01.2	2002		
	exam	g address of the internation ining authority: opean Patent Office	al	Authori	zed officer	SECOND MOCKET	
	D-8	0298 Munich	e comu d	Haert	le, M		
<del></del>	Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465			Telephone No. +49.89.2399.8955			

### INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No. PCT/US00/27522

. Basis	of the	report
---------	--------	--------

l.	Basis of the report								
1.	. With regard to the <b>elements</b> of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:								
	1-5,	7-9	as originally filed						
	6		as received on	30/11/2001	with letter of	26/11/2001			
	Clai	ims, No.:							
	1-30 37,3	0,31 (part),36 (part) 38	) <b>,</b>	as originally filed					
		part),32-35, part)	as received on	30/11/2001	with letter of	26/11/2001			
	Dra	wings, sheets:							
	1/7-	3/7,6/7,7/7	as originally filed						
	4/7,	5/7	as received on	30/11/2001	with letter of	26/11/2001			
<ol> <li>With regard to the language, all the elements marked above were available or furnished to this Authority in t language in which the international application was filed, unless otherwise indicated under this item.</li> </ol>									
	The	se elements were	available or furnished to this Aut	hority in the fo	ollowing language: ,	which is:			
		the language of a	translation furnished for the pur	poses of the i	nternational search (ur	nder Rule 23.1(b)).			
		the language of p	ublication of the international ap	plication (unde	er Rule 48.3(b)).				
		the language of a 55.2 and/or 55.3).	translation furnished for the pur	poses of inter	national preliminary ex	camination (under Rule			
3.			cleotide and/or amino acid sec ry examination was carried out o			l application, the			
		contained in the ir	nternational application in writter	form.					
		filed together with	the international application in o	computer read	lable form.				
		furnished subsequ	uently to this Authority in written	form.					
		furnished subsequ	uently to this Authority in compu	ter readable fo	orm.				

☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in

the international application as filed has been furnished.

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

	Ġ	The statement that the listing has been furnitude.	ne information recorded in computer readable form is identical to the written sequent shed.	тсе
4.	The	amendments have re	esulted in the cancellation of:	
		the description,	pages:	
		the claims,	Nos.:	
		the drawings,	sheets:	
5.			established as if (some of) the amendments had not been made, since they have to ond the disclosure as filed (Rule 70.2(c)):	beer
		(Any replacement sh report.)	eet containing such amendments must be referred to under item 1 and annexed to	this
6.	Add	itional observations, i	f necessary:	
iV.	. Lac	k of unity of invention	on	
1.	In re	esponse to the invitati	on to restrict or pay additional fees the applicant has:	
	×	restricted the claims.		
		paid additional fees.		
		paid additional fees	under protest.	
		neither restricted nor	paid additional fees.	
2.		_	that the requirement of unity of invention is not complied and chose, according to Reapplicant to restrict or pay additional fees.	ule
3.	This	Authority considers	hat the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13	3.3 i
		complied with.		
		not complied with for	the following reasons:	
4.		nsequently, the followi mination in establishi	ng parts of the international application were the subject of international preliminary ng this report:	1
		all parts.		
	×	the parts relating to	claims Nos. 34,35.	

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

### citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes:

Claims 34,35

No:

Claims

Inventive step (IS)

Yes:

Claims 34,35

No:

Claims

Industrial applicability (IA)

Yes:

Claims 34,35

No: Claims

2. Citations and explanations see separate sheet

## INTERNATIONAL PRELIMINARY

International application No. PCT/US00/27522

**EXAMINATION REPORT - SEPARATE SHEET** 

### Item V.2.

1. Claim 34: Novelty

The nearest state of the art is D1: US-A-5 647 013 (SALVAGE RICHARD JAMES ET AL) 8 July 1997 (1997-07-08) cited in the application.

None of the documents cited in the International Search Report nor the nearest state of the art discloses a transducer wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

2. Claim 34: Inventive Step

The combination of features according to Claim 34 cannot be obviously derived from the available state of the art or from the common knowledge of the person skilled in art.

3. Claim 35:

Claim 35 contains a particular embodiment of the subject-matter of Claim 34 and meets therefore the regulations of Art. 33 (2), 33 (3) PCT.

outwardly away from the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24.

Alternatively, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered outwardly away from the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Likewise, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered inwardly toward the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. For the above alternatives or other alternatives, having a coil wall, or any part or stretch thereof, that is tapered, the coil wall can further have a separate raised portion toward the central axis 12, in relation to the adjacent portion of the wall thereof.

Some of the Figures depict dimensions which can be used for the present invention. Other dimensions can be used as well. For the embodiments in Figures 1 through 5, one set of dimensions are as follows: the nominal lateral reed clearance is (.0625"/ 1.59mm) (nominal tunnel width) - (.0595"/1.51mm)(nominal reed width) = (.003"/.076mm) or (.0015"/.038mm) per side. Coil tunnel taper is (.0045"/.11mm) over (.093"/2.4mm) length, or about 2.8°. The nominal reed to rib (top or bottom of the coil) is (.0111"/.282mm) (nominal rib gap) - (.008"/.2mm) (nominal reed thickness) = (.0031"/.079mm), or (.0015"/039mm) top / bottom.

Figure 6 is a front view of a further coil winding bobbin for a transducer 2 of the present invention. Figure 7 is a back view of the coil winding bobbin of Figure 6. Figure 8 is a side view of the coil winding bobbin of Figure 6. Figure 9 is a top view of the coil winding bobbin of Figure 6. These figures show one tapering that can be implemented within the coil winding for the present invention.

a first and second yoke portion;

at least one shim between one yoke portion and one of the pair of spaced apart magnets;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 32. The transducer of claim 31 wherein at least a stretch of the at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets, the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 33. The transducer of claim 31 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets, the tapering being caused by the tapering of the at least a part of one of the first and second yoke portions being tapered along the side of the yoke portion adjacent the one of the pair of magnets.
- 34. A transducer (2) comprising a pair of spaced magnets (6,8) at least partially forming a tunnel (10), the tunnel (10) having a central axis (12), the

magnets (6,8) having an upper and a lower tunnel wall (40, 42), a coil (14) at least partially forming the tunnel (10) having a first and a second side wall (16, 18) and an upper and lower wall (20, 22); and a reed (24) having a central portion (26) which extends through the tunnel (10), a stationary end (28), and a deflection end (30), wherein the reed (24) has a tip portion (30) which lies at least partially between the magnets (6,8), wherein the reed (24) is mounted for deflection towards or away from the respective magnets (6,8), wherein the coil (14) has a first end (32) toward the stationary end (28) of the reed (24) and a second end (34) toward the magnets (6, 8), wherein the magnets (6, 8) have a second end (44) toward the deflection end (30) of the reed (24) and a first end (46) toward the coil (14), characterized in that at least one of the upper and the lower tunnel walls (40, 42) of the magnets (6, 6) has a raised portion (80) inwardly toward the central axis (12) toward the first end (46) of the magnets (6, 8).

- 35. The transducer of claim 34 wherein the raised portion extends substantially the width of the tunnel.
  - 36. A transducer comprising:
  - a housing;

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

an armature having a reed with a central portion which extends through the tunnel, having a stationary end, and having a deflection end, wherein the reed further having a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective

	W. C.				
From the INTERNATIONAL SEARCHING AUTHORITY	PCT PCT				
To: WALLENSTEIN & WAGNER, LTD. Attn. MORNEAULT, Monique A. 311 South Wacker Drive - 5300 CHICAGO, ILLINOIS 60606 UNITED STATES OF AMERICA	PCT  NOTIFICATION OF TRANSMITTAL OF  NOTIFICATION OF TRANSMITTAL OF  OR THE DECLARATION  (PCT Rule 44.1)				
	Date of mailing (day/month/year) 05/07/2001				
Applicant's or agent's file reference 328 P 458	FOR FURTHER ACTION See paragraphs 1 and 4 below				
michiadona apphoaden i i e	International filing date (day/month/year) 06/10/2000				
Applicant					
KNOWLES ELECTRONICS, LLC					
The applicant is hereby notified that the International Search Filing of amendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the claims  When? The time limit for filing such amendments is normall International Search Report; however, for more details.  Where? Directly to the International Bureau of WIPO	of the International Application (see Rule 46):  v 2 months from the date of transmittal of the				
34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41–22) 740.14.35					
For more detailed instructions, see the notes on the accom-	npanying sheet.				
2. The applicant is hereby notified that no International Search Article 17(2)(a) to that effect is transmitted herewith.	Report will be established and that the declaration under				
3. With regard to the protest against payment of (an) addition	nal fee(s) under Rule 40.2, the applicant is notified that:				
, <u> </u>	transmitted to the International Bureau together with the				
no decision has been made yet on the protest; the appl	icant will be notified as soon as a decision is made.				
Further action(s): The applicant is reminded of the following:					
Shortly after <b>18 months</b> from the priority date, the international application will be published by the International Bureau. If the applicant wishes to avoid or postpone publication, a notice of withdrawal of the international application, or of the priority claim, must reach the International Bureau as provided in Rules 90 <i>bis</i> .1 and 90 <i>bis</i> .3, respectively, before the completion of the technical preparations for international publication.					
Within 19 months from the priority date, a demand for international preliminary examination must be filed if the applicant wishes to postpone the entry into the national phase until 30 months from the priority date (in some Offices even later).					
Within 20 months from the priority date, the applicant must perfor before all designated Offices which have not been elected in the priority date or could not be elected because they are not bound	m the prescribed acts for entry into the national phase edemand or in a lawr election within 19 months from the				
Name and mailing address of the International Searching Authority	Authorized officer				
European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+3 7-70) 340-2040, Tx. 31 651 epo nl,	Marie-Françoise Provot				

Form PCT/ISA/220 (July 1998)
C: Ha; Clat

art 19 -> 9.05.01

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### **NOTES TO FORM PCT/ISA/220**

These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

### INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international publication. Furthermore, it should be emphasized that provisional protection is available in some States only.

### What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

### When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

### Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been its filed, see below.

### How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

### What documents must/may accompany the amendments?

Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

### NOTES TO FORM PCT/ISA/220 (continued)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

## The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- 1. [Where originally there were 48 claims and after amendment of some claims there are 51]: "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers; claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- [Where originally there were 15 claims and after amendment of all claims there are 11]: "Claims 1 to 15 replaced by amended claims 1 to 11."
- 3. [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
  "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or
  "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

### "Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

### it must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

### Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

### Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide.

Notes to Form PCT/ISA/220 (second sheet) (January 1994)



## **PCT**

### INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	(Form PCT/ISA/2	f Transmittal of International Search Report 20) as well as, where applicable, item 5 below.				
328 P 458	ACTION					
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)				
PCT/US 00/27522	06/10/2000	07/10/1999				
Applicant						
KNOWLES ELECTRONICS, LLC						
This International Search Report has bee according to Article 18. A copy is being tr	n prepared by this International Searching Authansmitted to the International Bureau.	nority and is transmitted to the applicant				
This International Search Report consists  X It is also accompanied by	of a total of sheets. a copy of each prior art document cited in this	report.				
Basis of the report						
<ul> <li>a. With regard to the language, the language in which it was filed, un</li> </ul>	international search was carried out on the ba less otherwise indicated under this item.	sis of the international application in the				
the international search v	vas carried out on the basis of a translation of t	the international application furnished to this				
b. With regard to any nucleotide at was carried out on the basis of the	nd/or amino acid sequence disclosed in the in	nternational application, the international search				
	onal application in written form.					
filed together with the int	ernational application in computer readable for	m.				
furnished subsequently t	o this Authority in written form.					
furnished subsequently t	furnished subsequently to this Authority in computer readble form.					
the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.						
• • • • • • • • • • • • • • • • • • • •		is identical to the written sequence listing has been				
2. Certain claims were fo	und unsearchable (See Box I).					
3. X Unity of invention is la	cking (see Box II).					
4. With regard to the <b>title</b> ,						
·	submitted by the applicant.					
<u> </u>	ished by this Authority to read as follows:					
ELECTRO-ACOUSTIC TRANSDUCER WITH RESISTANCE TO SHOCK-WAVES						
5. With regard to the abstract,	submitted by the applicant.					
the text has been estable		rity as it appears in Box III. The applicant may, eport, submit comments to this Authority.				
6. The figure of the <b>drawings</b> to be pu	blished with the abstract is Require No.	19				
as suggested by the app	olicant.	None of the figures.				
because the applicant fa	ailed to suggest a figure.					
beeause this figure better characterizes the invention.						



A. CLASSIF IPC 7	RICATION OF SUBJECT MATTER H04R11/00	•			
		•			
According to	International Patent Classification (IPC) or to both national classification	on and IPC			
B. FIELDS					
Minimum do	cumentation searched (classification system followed by classification $H04R$	symbols)			
Documentati	ion searched other than minimum documentation to the extent that suc	h documents are included in the fields sea	arched		
Electronic da	ata base consulted during the international search (name of data base	and, where practical, search terms used)			
EPO-Int	ternal, WPI Data, PAJ		·		
	ENTS CONSIDERED TO BE RELEVANT  Citation of document, with indication, where appropriate, of the relev	ant passages	Relevant to claim No.		
Category °	Citation of occurrent, with indication, where appropriate, of the feet	um passages			
Α	US 5 647 013 A (SALVAGE RICHARD JA AL) 8 July 1997 (1997-07-08)	MES ET	. 1		
х	cited in the application column 3, line 28 - line 49; figur	res 8-12	10-27		
х	US 3 617 653 A (TIBBETTS GEORGE C	ET AL)	27,28,30		
	2 November 1971 (1971-11-02) column 4, line 50 - line 53; figur	re 3			
х	US 1 871 739 A (A. RINGEL) 16 August 1932 (1932-08-16)		36-38		
	page 2, column 1, line 50 -column 106; figures 1,3	2, line			
Α	US 4 272 654 A (CARLSON ELMER V)		34		
	9 June 1981 (1981-06-09) column 3, line 29 - line 41; figu	res 1,3			
Furt	ther documents are listed in the continuation of box C.	Patent family members are listed	in annex.		
° Special ca	ategories of cited documents :	T* later document published after the inte	ernational filing date		
*A* docum	*A* document defining the general state of the art which is not cited to understand the principle or theory underlying the invention				
*E* earlier filing	document but published on or after the international date	"X" document of particular relevance; the cannot be considered novel or canno	t be considered to		
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention					
O' docum	citation or other special reason (as specified)  O' document referring to an oral disclosure, use, exhibition or other means  cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled				
'P' docum	cont published prior to the international filling date but	in the art.  *&" document member of the same patent	family		
Date of the	actual completion of the international search	Date of mailing of the international se	arch report		
5	5 February 2001	05/07/2001			
Name and	mailing address of the ISA	Authorized officer			
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Anderson, A			
1	Fax: (+31-70) 340-3016	1			

1

### FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-9

A transducer comprising active shock protection means.

2. Claims: 10-26

A transducer having a tapered coil which also has raised portions.

3. Claims: 27-30

A transducer having a tapered magnet.

4. Claims: 31-33

A transducer having a shim.

5. Claims: 34-35

A transducer having a magnet with raised portions.

6. Claims: 36-38

A transducer having a spacer.



Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This Inte	rnational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2.	Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This Inte	emational Searching Authority found multiple inventions in this international application, as follows:
	see additional sheet
1.	As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. X	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
<b>4</b> .	No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark	The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.

## INTERMINAL SEARCH REPORT

Information on patent family members

Internal Application No
PCT/US 00/27522

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 5647013	A	08-07-1997	AT 162038 T	15-01-1998
03 304/013	^	00 0, 155,	AU 682831 B	23-10-1997
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